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SAFETY DATA SHEET

1. IDENTIFICATICATION OF THE SUBSTANCE/ MIXTURE AND OF THE COMPANY/ UNDERTAKING

Product Name : HP 72 Compatible Cyan Ink

Product # : WB.HP.2300

<u>Material Uses</u> : Ink for use in an ink jet process.

 Manufacturer
 : STS Inks LLC., 8300 Congress Ave., Boca Raton, FL 33487

 Phone:
 561-999-8818

 Fax:
 561-999-8828

 Emergency:
 561-419-7111

 www.stsrefill.com

2. HAZARD IDENTIFICATION

Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended

Hazard Statement: Contact with skin and eyes may result in irritation. Read SDS before using. **Health Hazards:** Serious eye damage/ eye irritation-Category 1 H319- Causes serious eye irritant.

Environmental Hazards: None known.

Label Elements Label according to Regulation(EC) No.1272/2008 as amended Hazard Pictograms:



Signal Word: Warning Hazard Statement

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H319-Causes serious eye irritant.

Precautionary Statement(s)

Prevention:

P280-Wearprotectivegloves/protectiveclothing/eyeprotection/face protection.P273- Avoid release to environment.

Response:

P305+ P351+P338- If in eyes: Rinse cautiously with water for 15 min. Remove contact lenses, if present and easy to do and rinse for another 15 min.

Storage: Store in 15-30 Deg. Celsius. Keep away from direct light.

Disposal:Disposeof contents/container in accordance with local and federal regulations.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

CAS Number/EC No	<u>Percent (%)</u>	Chemical Name
1) 7732-18-5/231-18-5	1-75	Water
2) Trade Secret	1-15	Proprietary Organic Material
3) Trade Secret	1-5	Proprietary Dyes
4) 56-81-5/200-289-5	1-10	Glycerin
5) 616-45-5/210-483-1	1-10	2-Pyrrolidone

4. FIRST AID MEASURES

Inhalation	: If inhaled move to fresh air. Inhalation of vapor is not expected to be significant routes of exposure for this product under normal use conditions. Respiratory irritation may occur, if persists seek medical attention.
Ingestion	: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if symptoms appear.
Skin Contact	: In case of contact, immediately flush skin with plenty of water while removing contaminated clothes and shoes. Wash clothing before reuse. Get medical attention if symptoms appear.
Eye Contact	: Do not rub eyes. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If irritation persists get medical attention.

5. FIRE-FIGHTING MEASURES

Flammable Properties	: Not flammable.
Extinguishing Media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Special Fire-fighting Procedures	: Not available
Hazardous Thermal Decomposition	
Products	: Upon decomposition, this product may yield gaseous
	nitrogen oxides, carbon monoxide, carbon dioxide and/or
	low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	 : Use all necessary personal protective equipment. : Do not let product enter drains. Do not flush into surface water
Environmental Precautions	or sanitary sewer systems.
Methods for Cleaning Up	: Move containers from the spill area. Prevent from entering sewers, water courses, basements, or confined areas. Contain and collect spillage with inert absorbent material (e.g. sand, earth, vermiculite, or diatomaceous earth) and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilled product.

7. HANDLING AND STORAGE

Handling	: Avoid contact with skin, eyes and clothing. Obtain and review special instructions before use.
Storage	 Keep out of the reach of children. Keep away from excessive
Packaging Materials	heat or cold. Use original container.

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls:

Use in an adequately ventilated area.

Personal Protective Equipment

Skin and Body:

Use personal protective equipment to minimize exposure to skin and eyes. Handle in accordance with good industrial hygiene and safety practice. Wear appropriate chemical resistant clothing.

Respiratory Protection: For use other than the intended use, such as in the event of a large spill, goggles and respirators may be required.

Thermal Hazards: Not available.

<u>Hygiene Measures:</u> Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL A	AND CHEMICAL PROPERTIES
Physical State	: Liquid
Color	: Cyan
Odor	: No Data Available
Boiling Point	: Not Determined
Melting Point	: Not Determined
Freezing Point	: No Data Available
Specific Gravity	: 1 (Water = 1)
Vapor Density	: No Data Available (Air = 1)
Vapor Pressure	: Not Determined
EvaporationRate (Butyl	: No Data Available
Acetate = 1)	
Relative Density	: No Data Available
Solubility (Water)	: Soluble
pH	: 7-9
Flash Point	: No Data Available
Auto-Ignition	: Not Determined
Temperature	
Flammable Limits	: Not Determined
Volatility (w/w)	: No Data Available
VOC Volatility (w/w)	: No Data Available
Less Exempt Volatile	

10. STABILITY AND REACTIVITY

Stability

Conditions to Avoid Hazardous Decomposition Products : This product is stable under recommended conditions of storage and use.

: Not compatible with oxidizing agents and strong bases : Hazardous decomposition products that may be produced if decomposition occurs include gaseous carbon monoxide, carbon dioxide, nitrogen oxides, and/or low molecular weight hydrocarbons.

11. TOXICOLOGICAL INFORMATION

Acute toxicity Skin corrosion/irritation Serious eye damage/eye irritation Respiratory sensitization Skin sensitization	:Based on available data, the classification criteria are not met :Based on available data, the classification criteria are not met :Based on available data, the classification criteria are not met :Based on available data, the classification criteria are not met
Germ cell mutagenicity Carcinogenicity	:Based on available data, the classification criteria are not met : Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation.
Reproductive toxicity Specific target organ toxicity - single exposure	:Based on available data, the classification criteria are not met :Based on available data, the classification criteria are not met
Specific target organ toxicity - repeated exposure	:Based on available data, the classification criteria are not met

Acute

2-Pyrrolidone(CAS# 616-45-5)

LD50:6500 mg/kg(rat)

12. ECOLOGICAL INFORMATION

Eco toxicity	: No data available
2-Pyrrolidone	:
Aquatic Acute	: EC50: Crustacea Water flea : 13.21/l, 48 hrs
Heavy Metals Persistence and Degradability Results of PBT and vPvB	 No data available No data available Not a PBT or vPvB substance

13. DISPOSAL CONSIDERATIONS

Waste Disposal

: Waste must be disposed of according to the applicable state, federal, and local regulations.

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14. TRANSPORTATION INFORMATION

DOT: Not regulated as dangerous goods. IATA: Not regulated as dangerous goods. IMDG: Not regulated as dangerous goods. ADR: Not regulated as dangerous goods.

Not regulated under United States DOT Domestic Surface, USA, ICAO/IATA AIR, IMO/IMDG OCEAN, ADR, or RID

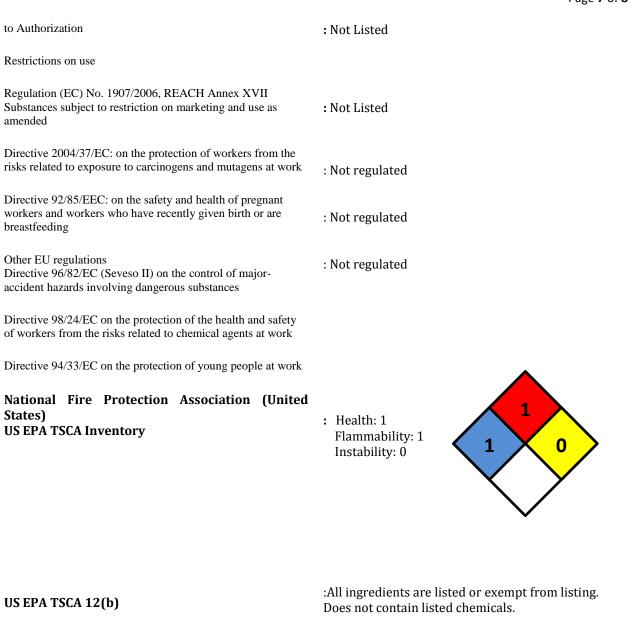
Special precautions	: Not listed
UN Number	: Not applicable
Class	: Not applicable
Proper shipping name	: Not applicable
Packing group	: Not applicable
Marine pollutant	: None noted

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I	: Not Listed
Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II	: Not Listed
Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended	: Not Listed
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended	: Not Listed
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended	: Not Listed
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended	: Not Listed
Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended	: Not Listed
Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry	: Not Listed
Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA	: Not Listed
Authorizations Regulation (EC) No. 143/2011 Annex XIV Substances Subject	

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16. OTHER INFORMATION

Date of Issue Version : December 2015

: 1.02

Notice to the Reader:

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained. Final determination of suitability of any material is the sole responsibility of the user. All materials

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may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Explanation of abbreviations

ACGIH: American Conference of Governmental Industrial Hygienists

CAS:Chemical Abstracts Service

CERCLA:Comprehensive Environmental Response Compensation and Liability Act

CFR: Code of Federal Regulations

COC: Cleveland Open Cup

DOT: Department of Transportation

EPCRA: Emergency Planning and Community Right-to-Know Act (aka SARA)

IARC: International Agency for Research on Cancer

NIOSH: National Institute for Occupational Safety and Health

NTP: National Toxicology Program

OSHA: Occupational Safety and Health Administration

PEL: Permissible Exposure Limit

RCRA: Resource Conservation and Recovery Act

REC: Recommended

REL:Recommended Exposure Limit

SARA:Superfund Amendments and Reauthorization Act of 1986

STEL: Short-Term Exposure Limit

TCLP: Toxicity Characteristics Leaching Procedure

TLV: Threshold Limit Value

TSCA: Toxic Substances Control Act

VOC: Volatile Organic Compounds