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SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE/ MIXTURE AND OF THE COMPANY/ UNDERTAKING

Product Name TR2 TrueVIS Light Black Ink

Product IDN SB.TR2.1001

<u>Material Uses</u> Ink for use in an ink jet process.

Manufacturer STS Inks LLC., 8300 Congress Ave., Boca Raton, FL 33487

Phone: 561-999-8818 Fax: 561-999-8828 Emergency: 561-419-7111

www.stsrefill.com

Date Issued January 21st, 2020

2. HAZARD IDENTIFICATION

2.1 Classifications

Classification according to GHS Combustible Liquid: H227

Acute Tox.4: H302 Harmful if swallowed. Skin Irrit.2: H315 Causes skin irritation.

Eye Damage Cat.1: H318 Causes serious eye damage.

Specific target organ toxicity, Cat 3: H336 May cause drowsiness or dizziness.

2.2 Label Elements:

Labeling according to GHS

Hazard pictograms



Signal Word: Danger

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Hazard Statements:

H227: Combustible liquid.

H302: Harmful if swallowed.

H315: Causes skin irritation.

H318: Causes serious eye damage.

H336: May cause drowsiness or dizziness.

Precautionary Statements:

PREVENTION:

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261: Avoid breathing dust/fume/gas/mist/vapors/spray.

P264: Wash skin thoroughly after handling.

P270: Do not eat, drink or smoke when using this product.

P271: Use only outdoors or in a well-ventilated area.

P280: Wear protective gloves/eye protection/face protection.

RESPONSE:

P370+378: In case of fire: Use extinguishers.

P301+P312+P330: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

P332+P313+P362: If SKIN IRRITATION OCCURS: Get medical advice/attention. Wash contaminated clothing before reuse.

P305+P351+P338+P337: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P304+340+P312: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell.

STORAGE:

P403 +P233+P405: Store in a well-ventilated place. Keep container tightly closed and Cool.

DISPOSAL:

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other Hazards

Results of PBT and vPvB assessment:

PBT: Not applicable. vPvB: Not applicable.

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3 COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Characterization: Mixture Inkjet printing ink in organic solvents.

Ingredients	CAS No	EC No	EU			Percent(%)	Classification
			PreRegistration			GHS(Rev 5)	
			Number				
Colorant	Trade	Trade	N/A	at	the	10-20	-
	Secret	Secret	moment				
2-Ethoxy Ethyl	112-36-7	203-963-7	N/A	at	the	30-60	Skin Irrit.2; H315,
Ether			moment				H227.
Butoxytriethylene	Trade	Trade	N/A	at	the	10-20	Eye Dam.1; H318
glycol	Secret	Secret	moment				
Polymer	Trade	Trade	N/A	at	the	1-10	-
	Secret	Secret	moment				
Lactone	96-48-0	207-938-1	N/A	at	the	10-20	Acute Tox.4; Eye
			moment				Dam. 1; STOT SE 3;
							H302, H318, H336

4 FIRST AID MEASURES

4.1 Description

Inhalation If inhaled move to fresh air. Respiratory irritation may occur, if

symptoms develop seek medical attention. If not breathing, give

artificial respiration preferably mouth to mouth.

Ingestion Rinse mouth with water. Give two glasses of water and monitor closely.

Call a poison control center, emergency room, or physician before trying

to induce vomiting.

Never give anything by mouth to an unconscious person. Get medical

attention if symptoms appear.

Skin Contact In case of contact, immediately flush skin with soap and plenty of water

while removing contaminated clothes and shoes. Wash clothing before

reuse. Get medical attention if symptoms appear.

Eye Contact Do not rub eyes. In case of contact, immediately flush eyes with plenty of

water for at least 15 minutes. If irritation persists, get medical attention.

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4.2 Most Important Symptoms and Effects, Both Accute and Delayed

Potential Acute Health Effects

Eye Contact: No known significant effects or critical hazards. **Inhalation:** No known significant effects or critical hazards. **Skin Contact:** No known significant effects or critical hazards. **Ingestion:** No known significant effects or critical hazards.

Over Exposure Signs/Symptoms

Eye Contact: No specific data. Inhalation: No specific data. Skin Contact: No specific data. Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5 FIRE-FIGHTING MEASURES

5.2 Extinguishing Media

Suitable Extinguishing Media: Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water spray.

5.3 Special Hazards arising from the substance or mixture

Carbon Oxides

5.4 Advice for Fire-Fighters

Wear self-contained breathing apparatus with independent air supply.

Protective suit.

5.5 Further Information

Use water spray to cool unopened containers.

5.6 NFPA Ratings

Health: 2 Flammability: 2 Reactivity: 0

Hazard Scale: 0=Minimal 1=Slight 2=Moderate 3=Serious 4=Severe

6 ACCIDENTAL RELEASE MEASURES

6.2 Personal Precautions, Protective Equipment and Emergency Procedures

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

6.3 Environmental Precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

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6.4 Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wetbrushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

6.5 Reference to other sections

For disposal see section 13.

7 HANDLING AND STORAGE

7.1 Handling Avoid contact with skin and eyes. Avoid inhalation of vapor or

mist. Keep away from sources of ignition- No smoking. Take measures to prevent the buildup of electrostatic charge.

7.2 Conditions for safe storage Store in cool place. Keep container tightly closed in a dry and

well-ventilated place. Containers which are opened must be

carefully resealed and kept upright to prevent leakage.

7.3 Specific end uses no data available

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls:

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal Protective Equipment

Respiratory Protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such NIOSH (US) or CEN (EU).

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Body Protection

Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Skin Protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Eye/face Protection

Face shield and safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU)

9 PHYSICAL AND CHEMICAL PROPERTIES

ColorLight BlackOdorSlight odor

Boiling Point/boiling range of ink Approx. 176°C or higher

Melting Point/melting range No data available Flash Point of ink Approx. 81°C **Auto-Ignition Temperature** Not below 220°C Flammability (solid, gas) Not Applicable **Specific Gravity** $0.975 \pm 0.05 (25 \circ C)$ Vapor Density Not Applicable Vapor Pressure No data available **Explosive Properties** No data available

Solubility Easily soluble (Diethylene glycol diethyl ether)

Water Solubility
Viscosity
PH
No data available.
Not applicable
No data available.
No data available.
No data available

Oxidizing Properties

The physical and chemical data given in Section 9 are typical values for this product and are not intended to be product specifications.

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10 STABILITY AND REACTIVITY

10.1 Reactivity No data available

10.2 Chemical Stability No data available

10.3 Possibility of hazardous

reactions

No data available

10.4 Conditions to avoid Heat, flames and sparks

10.5 Incompatible materials Strong oxidizing agents, strong bases

10.6 Hazardous

decomposition products

Other decomposition products - no data available

11 TOXICOLOGICAL INFORMATION

11.2 Routes of Overexposure Eye, skin, inhalation, and oral ingestion

11.3 Health Hazards:

Acute Health Hazards Overexposure of the eye surface to ink may be

mildly irritating.

Overexposure of ink contact with the skin may cause irritation and, in some people, swelling and redness. Intentional inhalation to ink vapors may result in respiratory tract irritation. Intentional or accidental

oral ingestion may cause an upset stomach.

Chronic Health Hazards No information available No information available Carcinogenicity No information available

11.4 Toxicity:

Acute Toxicity Data [Diethylene Glycol Diethyl Ether]

LD50 Oral, rat: 4,970 mg/kg LD50 Skin, rabbit: 6,700 μ L/kg

Draize test, eye rabbit: 50 mg Moderate

Inhalation Not available.

Irritating Butoxytriethylene glycol

Eye damage: Severe

Sensitization Not available **Reproductive Toxicity** Not available.

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12 ECOLOGICAL INFORMATION

12.1 Toxicity Aquatic toxicity: No further information available

12.2 Persistence and Degradability No further relevant information available

12.3 Bioaccumulative Potential No further relevant information available

12.4 Mobility in Soil No further relevant information available

12.5 Results of PBT and vPvBAssessment
PBT: Not applicable
vPvB: Not applicable

12.6 Other Adverse Effects No further relevant information available

13 DISPOSAL CONSIDERATIONS

13.1 Waste Treatment Methods

Product This combustible material may be burned in a chemical

incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal

service to dispose of this material.

Contaminated Packaging Dispose of as unused product

14 TRANSPORTATION INFORMATION

14.1 UN Number NA1993

14.2 UN Proper Shipping NameCombustible Liquid, n.o.s14.3 Transport Hazard Class(es)Combustible Liquid

14.4 Packaging Group

14.5 Environmental Hazards Regulated as a class III combustible liquid by

DOT, IATA, IMO.

14.6 Special Precautions for User Transport and storage of the product in

accordance with general precautions and

instructions mentioned in this SDS.

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15 REGULATORY INFORMATION

15.1 Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

EU Regulation (EC) No. 1272/2008 (CLP Regulations)

REACH Status: In compliance.

Pre-registration Status: All components are listed or exempted.

Annex XIV – List of substances subject to authorization

Substances of very high concern None of the components are listed.

Annex XVII – Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

15.2 Chemical Safety Assessment

Not applicable

15.3 Other Information

No data available

US Regulation

TSCA Section 4(a) Final Test Rules Regulated:

Not regulated

TSCA Section 5 Significant New Use Rule

Regulation Proposed:

Diethylene glycol diethyl ether

(CAS No. 112-36-7)

TSCA Section 8(a) Preliminary Assessment

Information RULE (PAIR):

Not Regulated

TSCA Section 8(a) Inventory Update Rule:

All components on TSCA INVENTORY

TSCA Section 8(d) Health and Safety Study

Reporting:

Not regulated

TSCA Section 12(b) One-Time Export Notification

Regulated:

Diethylene glycol diethyl ether

(CAS No. 112-36-7)

Clean Air Act Section 112, Hazardous Air Pollutants (HAPs):

Diethylene glycol diethyl ether

(CAS No. 112-36-7)

California Proposition 65: Not regulated

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16 OTHER INFORMATION

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.

Date Issued: 21 January 2020

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